

Fluoropolymer Coating Powder **NEOFLON PFA** ACX-34

TECHNICAL DATASHEET

PFA powder for excellent non-stick property.

Introduction

- NEOFLON PFA ACX grade is a PFA powder for electrostatic spraying.
- NEOFLON PFA ACX-34 makes a clear layer displaying excellent non-stick property.
- It is good for cooking appliances.

Characteristics

| Film appearance | Processing method | Applicable film thickness | |
|-----------------|-------------------|---------------------------|--|
| Clear | Electrostatic | 30∼100µm | |
| | spraying | | |

Physical properties of the powder

| Items | Unit | Data | Method of measurement |
|-------------------------------|---------|------|-----------------------|
| Bulk density | g/ml | 0.8 | JIS K6891 |
| Average particle size | μm | 25 | Laser diffraction |
| Melting point of raw material | °C | 305 | ASTM D3307 |
| MFR of raw material | g/10min | 30 | ASTM D3307 |

Physical properties of the coating film

| Items | Unit | Data | Method of measurement |
|------------------------------------|-------------------|-----------------|-----------------------------|
| Taber abrasion | mg/1000 rounds | 5 - 15 | CS-17、1kg |
| Static friction coefficient | - | 0.05 - 0.08 | Bauden leben steel sheet |
| Contact angle (Water) (Hexadecane) | degree | 102 - 106 65 | Contact angle meter at 25°C |
| Tensile strength | MPa | 19.6 - 31.4 | JIS K6888 |
| Elongation | % | 250 – 350 | JIS K6888 |

^{*} The numeric values above are typical and not guaranteed.

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Handling method/Safety information

- Be sure to read the notes on SDS and labels before use.
- This product is intended for general industry, and therefore its adequacy and safety as a raw material for medical purposes cannot be guaranteed.

For more information, visit our website.

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https://www.daikinchemicals.com/

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