

# **Fluoropolymer POLYFLON PTFE M-18**

**TECHNICAL DATASHEET** 

## A fluororesin suitable for large molding products with excellent mechanical properties.

#### Introduction

- POLYFLON M-18 is a polytetrafluoroethylene virgin granular fine cut resin.
- Compressing the powder and sintering are a general method for use due to its high melt viscosity.
- Suitable for medium to large compression molding with its large bulk density in the fine cut resins.
- The product shows excellent **mechanical properties**.

#### **General physical properties**

| Items                              | Unit | Numeric Value | Test method              |
|------------------------------------|------|---------------|--------------------------|
| Average Particle Size              | μm   | 50            | ASTM D 4894              |
| Bulk Density                       | g/L  | 450           | ASTM D 4894              |
| Std Specific Gravity               | -    | 2.16          | ASTM D 4894              |
| Tensile Strength                   | MPa  | 52            | ASTM D 4894              |
| Elongation                         | %    | 380           | ASTM D 4894              |
| Shrinkage                          | %    | 3.1           | 50Ф × 50h nternal Method |
| Melt Peak Temperature<br>(Initial) | ℃    | 345           | ASTM D 4894              |
| Melt Peak Temperature<br>(Second)  | °C   | 327           | ASTM D 4894              |

<sup>\*</sup> The above numeric values are representative and not guaranteed.

#### Handling method/Safety information

- Be sure to read the notes on SDS and labels before use.
- This product is intended for general industry, and therefore its adequacy and safety as a raw material for medical purposes cannot be guaranteed.

#### **Packing specification**

- 25kg

For more information, visit our website.

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